

QUICK REFERENCE GUIDE



Product	TDS No	Sizes Available (Litres)	Mixing Ratio (by volume)	Volume Solids (%)	Dry Film Thickness (µm)	Spreading Rate (m ² /L) at nominated dft	Pot Life (hrs at 25°C)	Thinner	Application Method	Clean Up Thinner
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Epinamel (Epoxies)										
Epinamel UC230	P30.06	5,20	4A:1B	44	125	3.5	4	L760	B,S,R,A	L760
Epinamel PR240ZPS	P30.05	20	4A:1B	54	75	7.2	4	L760	B,S,R,A	L760
Epinamel PR250	P30.01	1,5,20	4A:1B	55	75 - 200	7.3 for 75 microns 2.8 for 200 microns	6 (EH100) 3 (EH120)	L760	B,S,R,A	L760
Epinamel PR360ZP	P30.08	5,20	4A:1B	61	75 - 200	8.1 for 75 microns 3.1 for 200 microns	6 (EH100) 3 (EH120)	L760	B,S,R,A	L760
Epinamel EB600	P31.01	5,20	4A:1B	65	100 - 150	6.5 for 100 microns 4.3 for 150 microns	6	L760	B,S,R,A	L760
Epinamel CP502	P32.01	4,16	3A:1B	51	35	14.6	6 (EH100) 3 (EH120)	L760	B,S,R,A	L760
Epinamel CF602	P32.02	8	1A:1B	50	35	14.3	8	L760	B,S,R,A	L760
Epinamel TL710	P37.01	4,20	3A:1B	77	150 - 250	5.1 for 150 microns 3.1 for 250 microns	1	L760	B,S,R,A	L760
Epinamel TL770SF	P37.02	20	4A:1B	100	300 - 500	3.3 for 300 microns 2.0 for 500 microns	40 mins	Do Not Add Thinner	B,R,A	L760
Epinamel DTM985	P33.03	4,20	3A:1B	85	150 - 400	5.7 for 150 microns 2.1 for 400 microns	2	L760	B,S,R,A	L760
Epinamel NS808	P34.01	5	4A:1B	74	400	1.9	4	L760	B,S,R,A	L760
Epinamel MF920	P36.01	20	3A:1B	82	250	3.3	1	L760	B,S,R,A	L760
Epinamel UHB1000	P38.02	16	4A:1B	100	500 - 1000	2.0 for 500 microns 1.0 for 1000 microns	40 mins	Do Not Add Thinner	B,R,A	L760

Epinamel PR250, PR260ZP and CP502 are cured with Epinamel EH100 or EH120. Epinamel PR300ZP, EB600 and NS808 are cured with Epinamel EH100 only. Epinamel UC230 and Epinamel PR240ZPS are cured with Epinamel EH90. For all other Epinamel products use the product's specific hardener only.

Poly U and Paracryl (Two Pack Topcoats)										
Poly U400	P50.01	5,20	4A:1B	49	50	9.8	5(std) 3(RR)	L747 L754	S,A B,R	L747
Poly U750	P51.02	5,20	4A:1B	75	100	7.5	2.5	L703 L754	B,R S,A	L703
Paracryl IF540	P52.01	5,20	4A:1B	45	50	9.0	8	L747 L754	S,A B,R	L747

Galvit (Zinc Rich Primers)										
Galvit EZ	P40.01	4	N/A	42	50	8.4	N/A	L703	B,S,R	L703
Galvit EZA	P40.02	4	N/A	40	50	8.0	N/A	L703	B,S,R	L703
Galvit EP100	P41.01	4,8	3A:1B	56	50 - 75	11.2 for 50 microns 7.5 for 75 microns	5	L760	B,S,R,A	L760
Galvit EP102	P41.02	4,16	3A:1B	55	50 - 75	11.0 for 50 microns 7.3 for 75 microns	5	L760	B,S,R,A	L760
Galvit ES510	P42.01	20	3A:2B	N/A	75	8.7	8	L760	B,S,R,A	L760
Galvit ES600	P42.02	20	3A:2B	N/A	75	8.7	8	L760	B,S,R,A	L760

Application method: B = brush, S = Conventional spray, R = Roller, A = Airless spray, T = Trowel, D = Dipping, N/R = Not required, N/A = Not Applicable



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Duranamel (Single Pack Primers and Enamels)

Duranamel PR7 Etch	P10.02	20	N/A	10	15 - 25	6.7 for 15 microns 4.0 for 25 microns	N/A	L780 Industrial Universal Thinner	B,S,R	L780 Industrial Universal Thinner
Duranamel PR9	P10.03	20	N/A	42	75	5.6	N/A	L700 Industrial Enamel Thinner	B,R,S,A	L700 Industrial Enamel Thinner
Duranamel PR10	P10.04	20	N/A	51	75	6.8	N/A	L760	B,R,S,A	L760
Duranamel PR12	P10.05	4,20	N/A	42	50	8.4	N/A	L703 Mineral Turps	B,R,S,A	L703
Duranamel BR22	P11.02	4,20	N/A	55	35	15.7	N/A	L700 Industrial Enamel Thinner or Turps	B,R,S,A	L700 Industrial Enamel Thinner or Turps
Duranamel BF30	P12.01	20	N/A	58	250-500	2.3 for 250 microns 1.16 for 500 microns	N/A	Mineral Turps	B,S,R,A	Mineral Turps

PermaChlor (Chlorinated Rubbers)

PermaChlor PR30	P20.01	4	N/A	50	75	6.7	N/A	L703	B,S,R,A	L703
PermaChlor CR50	P21.01	4,20	N/A	39	35	11.1	N/A	L703	B,S,R,A	L703
PermaChlor CR60	P21.02	20	N/A	42	100	4.2	N/A	L703	B,S,R,A	L703

SeaPro (Specialist Marine Products)

SeaPro Cu120 Antifouling	P60.01	4,10	N/A	50	100	5.0	N/A	L703	B,S,R,A	L703
SeaPro Plus100 Antifouling	P60.02	4,10	N/A	50	75	6.7	N/A	L703	B,R,S,A	L703
SeaPro TP80	P61.01	2,40	1A:1B	24	12	20.0	8	L760	B,S,R	L760
SeaPro TC90 Tiecoat	P61.02	4,20	N/A	45	75	6.0	N/A	L703	B,S,R,A	L703
SeaPro TC170 Tiecoat	P61.04	5,20	4A:1B	60	75-150	8.0 for 75 microns 4.0 for 140 microns	6	L760	B,S,R,A	L760
SeaPro EFC	P61.03	8	1A:1B	100	Up to 10mm by trowel	dependent on film thickness	20 mins	N/R	T	L760

Ancillary Products

Wash Away Graffiti Primer	P70.01	4	3A:1B	10	5	20.0	8	N/R	B,S,R	L703
Wash Away Graffiti Finish	P70.02	10	N/A	42	75	5.6	N/A	L703	B,S,R	L703
Heatkote Aluminium	P71.03	4	N/A	35	25	14.0	N/A	N/R	B,S,R,A	L760
Fishoilene	P71.05	20	N/A	72	15	12.0	N/A	N/R	B,S,R,D	Mineral Turps

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Key to branding acronyms: BF- bituminous finish, BR- Brush and roll, CF- Concrete floor, CP - Concrete primer, CR - Chlorinated rubber, CU- Copper, DTM- Direct to metal, EB- Epoxy build coat, EFC- Epoxy faring compound, EH- Epoxy hardener, EP- Epoxy, ES- Ethyl Silicate, EZ- Epoxy-ester Zinc, EZA- Epoxy-ester Zinc Aluminium, HD- Heavy Duty, IF- Isocyanate free, MF - Mineral flake, NS- Non-skid, PR- Primer, TC- Tiecoat, TL- tank lining, TP- Timber preserver, U - Urethane, UC- Undercoat, UHB-Ultra High Build, WGR- Wax and Grease Remover, ZP- Zinc phosphate, ZPS - Zinc phosphate sandable.

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Always refer to technical data sheet and material safety data sheet before using any product.
For further information contact Watty Customer Service on 132 101

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